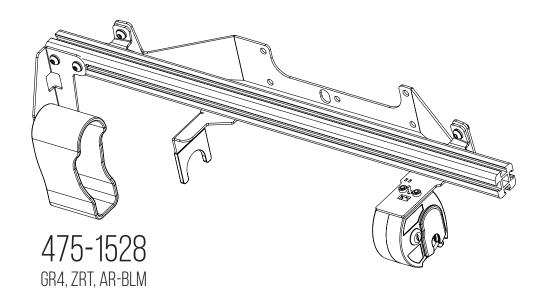
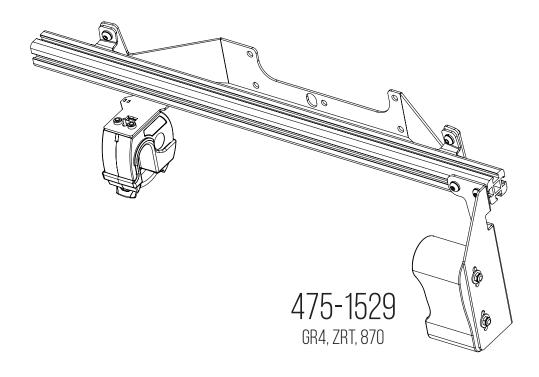
GR4, ZRT - HATCH MOUNT GUN RACK

FORD PIUTILITY 2020+

Installation Instructions

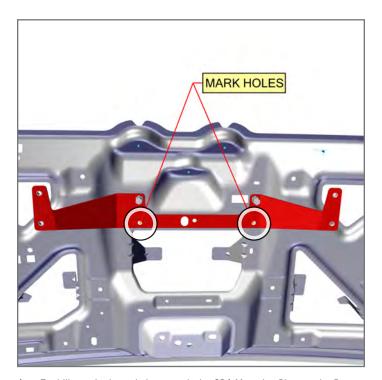




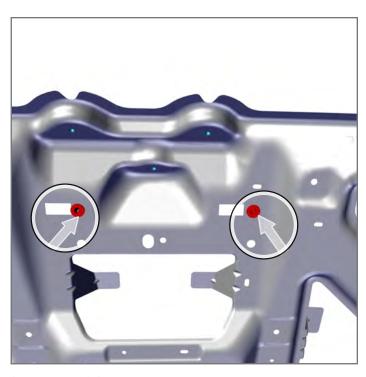




- 1. Remove the Rear Deck Lid trim by locating and removing the (2) screws by the grab handle.
- 2. With a trim removal tool, pry around the edges of the plastic trim to separate it from the Rear Deck Lid.

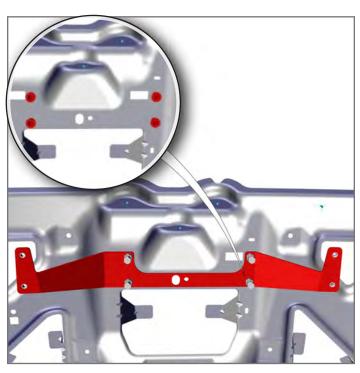


- 4. To drill out the lower holes, attach the GR4 Mounting Plate to the Rear Deck Lid via the previously installed top AVK Fasteners.
- Mark the mounting hole locations on the bottom, remove the GR4 Mounting Plate.
- 6. Drill out lower holes to $\frac{1}{2}$ " diameter and install provided AVK fasteners.



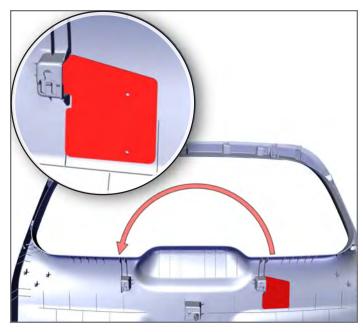
3. Locate the (2) factory holes on the Rear Deck Lid and install provided AVK Fasteners. Holes need enlarged to $1\!\!/\!\!2$ diameter.

FOLLOW THE PROVIDED AVK FASTENER INSTALLATION INSTRUCTIONS



7. With AVK Fasteners installed, re-attach the GR4 Mounting Plate to the Rear Deck Lid with provided $\$_{16}\text{-}18~x~1"$ bolts and secure.

DO NOT USE THE 1½" BOLTS PROVIDED TO SECURE THE AVK FASTENERS OR DAMAGE MAY OCCUR TO VEHICLE!



- Use the universal drill template to drill out the DS/PS GR4 mounting points on the trim. The tab on the drill template will locate itself in the protrusion of the plastic trim.
- 9. Drill a 1/16" pilot hole then a 1/2" hole.

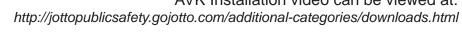


- Reinstall the plastic trim to the Rear Deck Lid ensuring all mounting points are clipped in and previously removed (2) screws are tight.
- Secure the GR4 Gun Rack to the GR4 Mounting Plate with provided lock washers and socket button head cap screws with a \%" hex bit socket.

AVK Fastener Installation Instructions

AVK Installation video can be viewed at:







Drill out existing hole to 1/2" or drill new hole per installation instructions.



Place 5/16-18 x 11/2" long bolt through the 3/4" flange nut and hand thread bolt into the AVK Fastener.



Place into 1/2" drilled hole.



Use %6" box end wrench to secure the flange nut.



5. Apply pressure on the flange nut, pressing AVK Fastener into hole.

Using an air wrench, tighten the $\frac{5}{16}$ -18 x $\frac{11}{2}$ " bolt. 6.



This will allow the AVK Fastener to secure onto the backside of the metal.

Remove 5/16-18 x 11/2" bolt. 8.

> DO NOT REUSE BOLT FOR PRODUCT INSTALLATION

If you have questions or need further assistance please call Technical Support: 1.877.455.6886

