

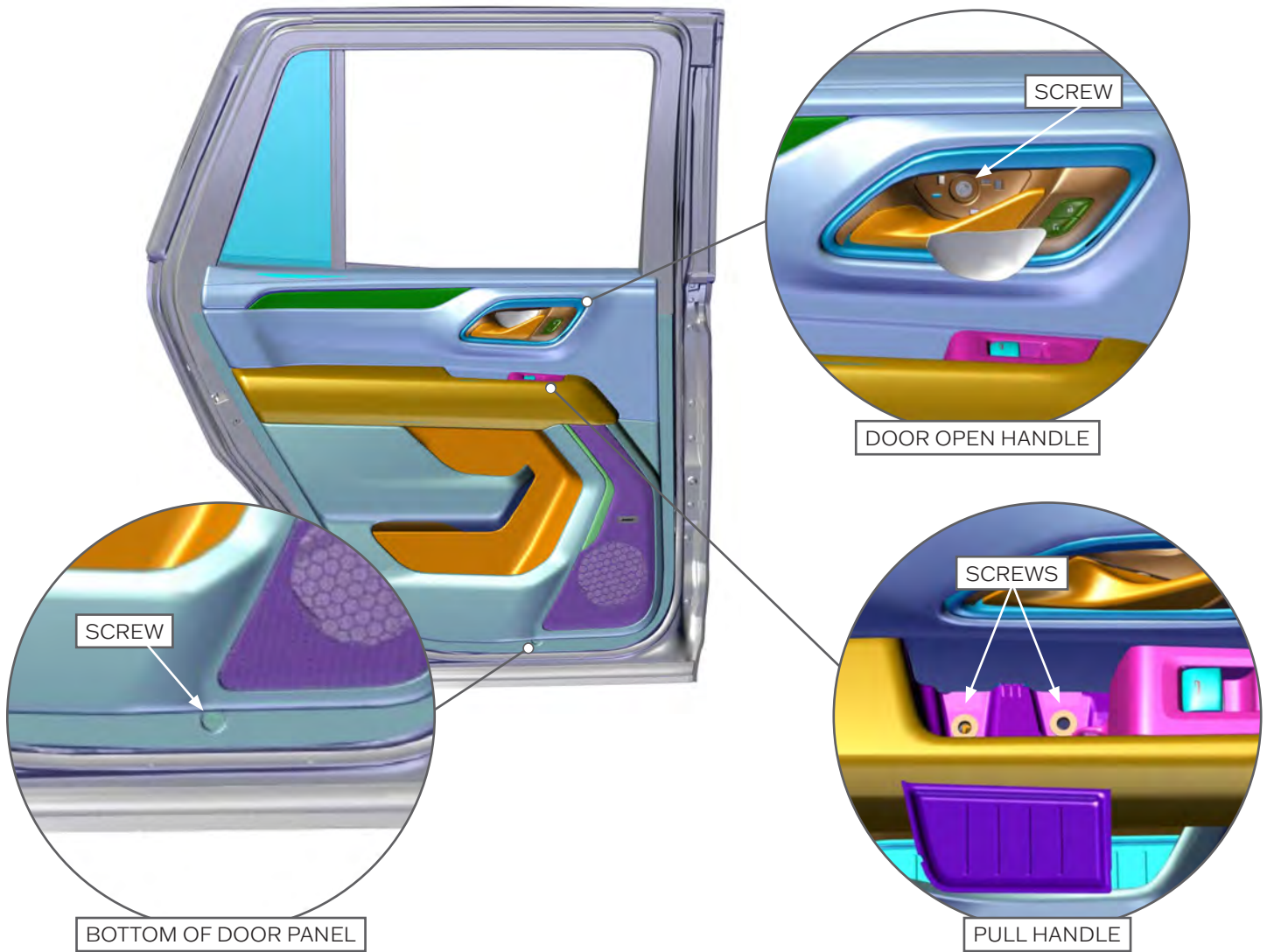


# ABS DOOR PANELS & WINDOW ARMOR (SECURE GRID) CHEVY TAHOE 2021+

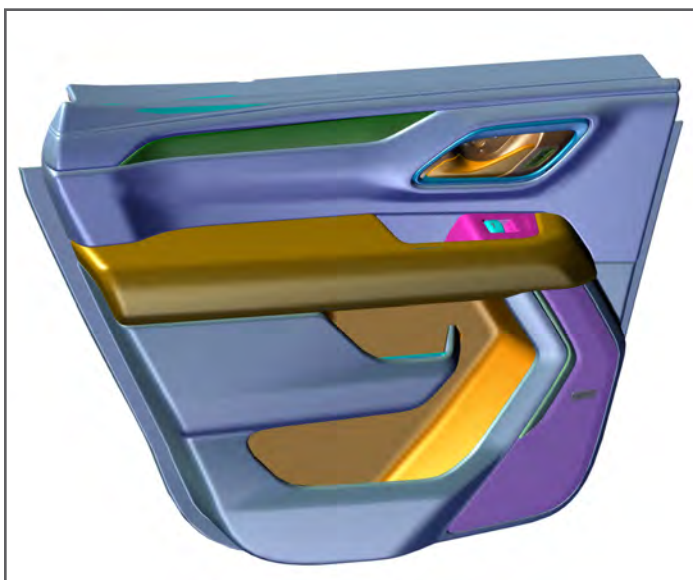
**Installation Instructions**

475-1764

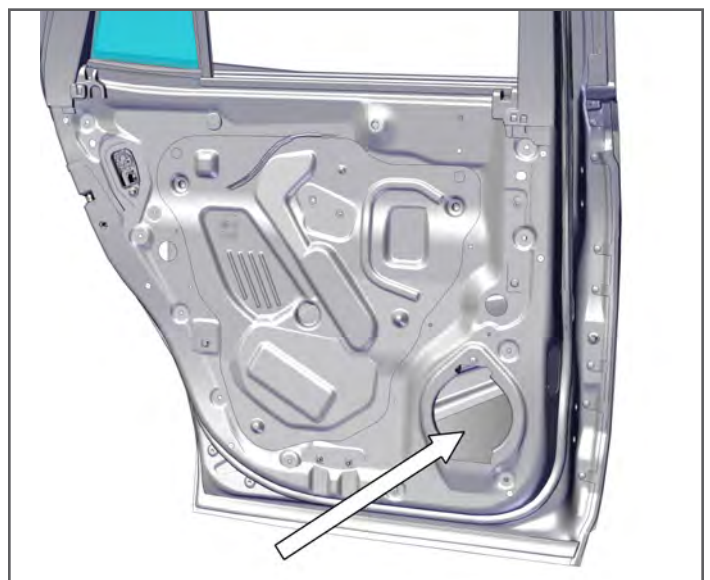




1. Use a small screwdriver to pry plastic covers from inside of door handle and armrest area to expose 7mm screws. Remove (4) 7mm screws. 1 from door handle, 2 from armrest and 1 from bottom middle of OEM door panel.

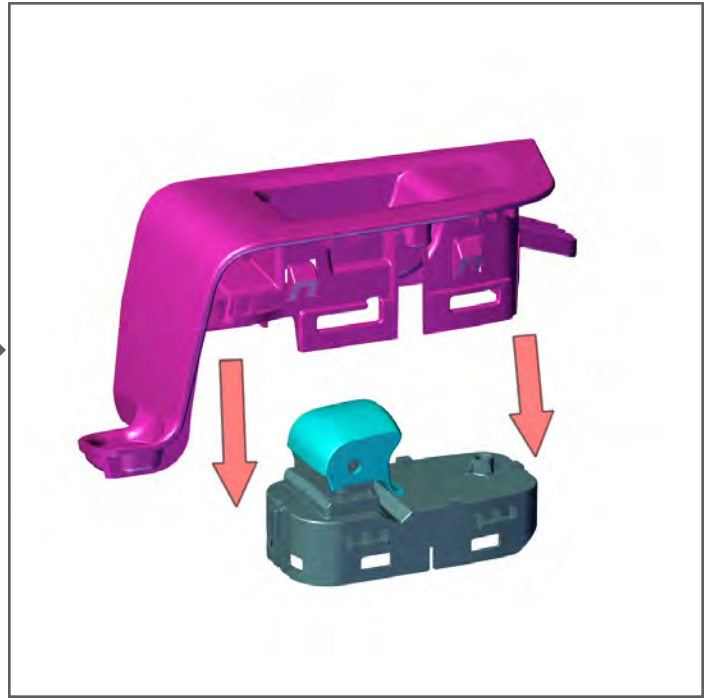


2. Careful pry OEM door away from door panel frame. Be careful to hold onto OEM panel.
3. While still holding onto OEM door panel, begin to disconnect wiring harnesses and door latch cable. Set OEM door panel aside.

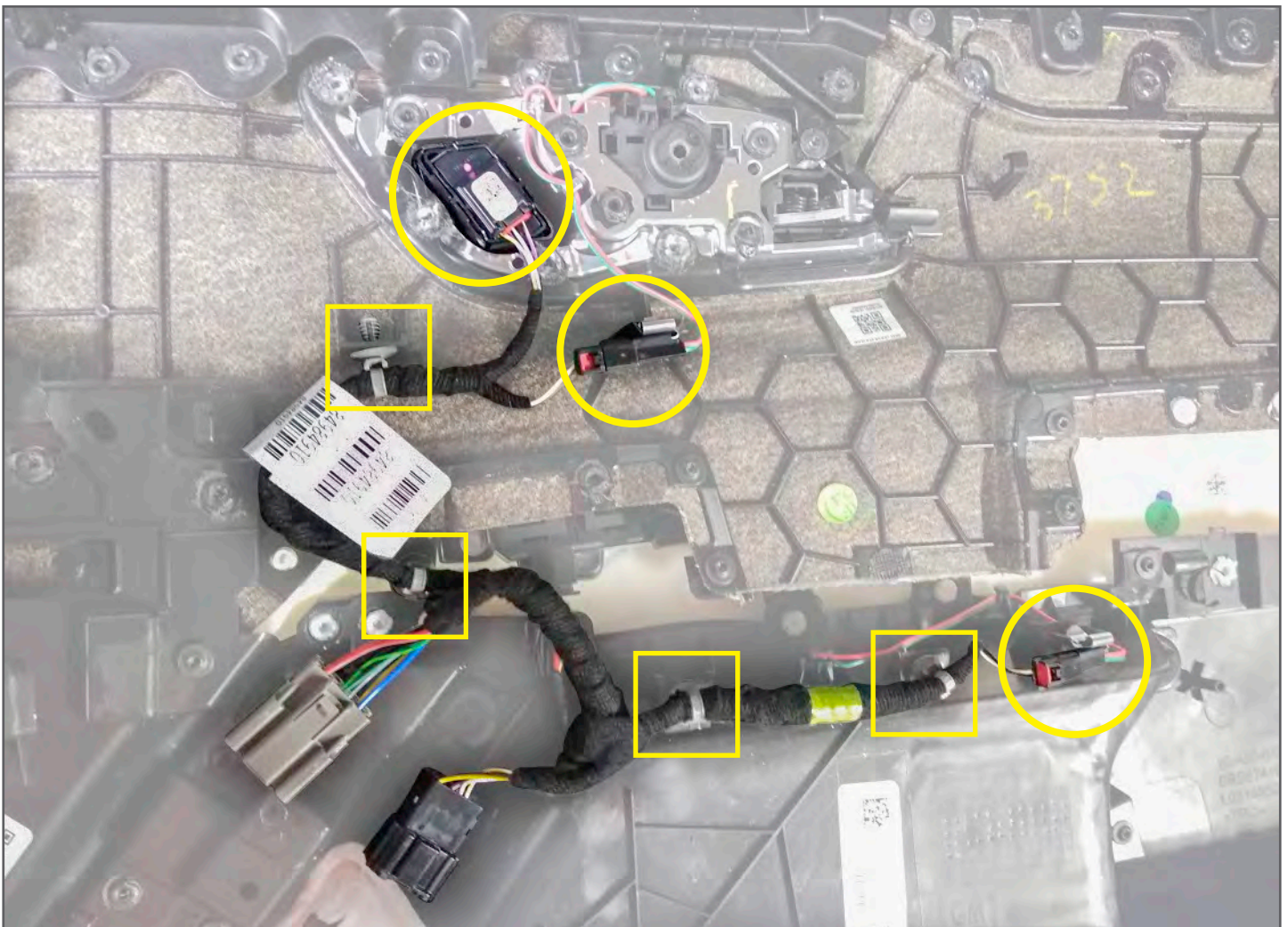


4. Detach speaker by removing (1) 7mm screw and then disconnecting wiring harness. Set speaker aside.





5. **IMPORTANT:** Remove window switch from front side of the door panel by removing (1) T-20 torques screw. Pop out window switch from underside of OEM switch trim, it will be re-connected to harness to allow rear window functionality.

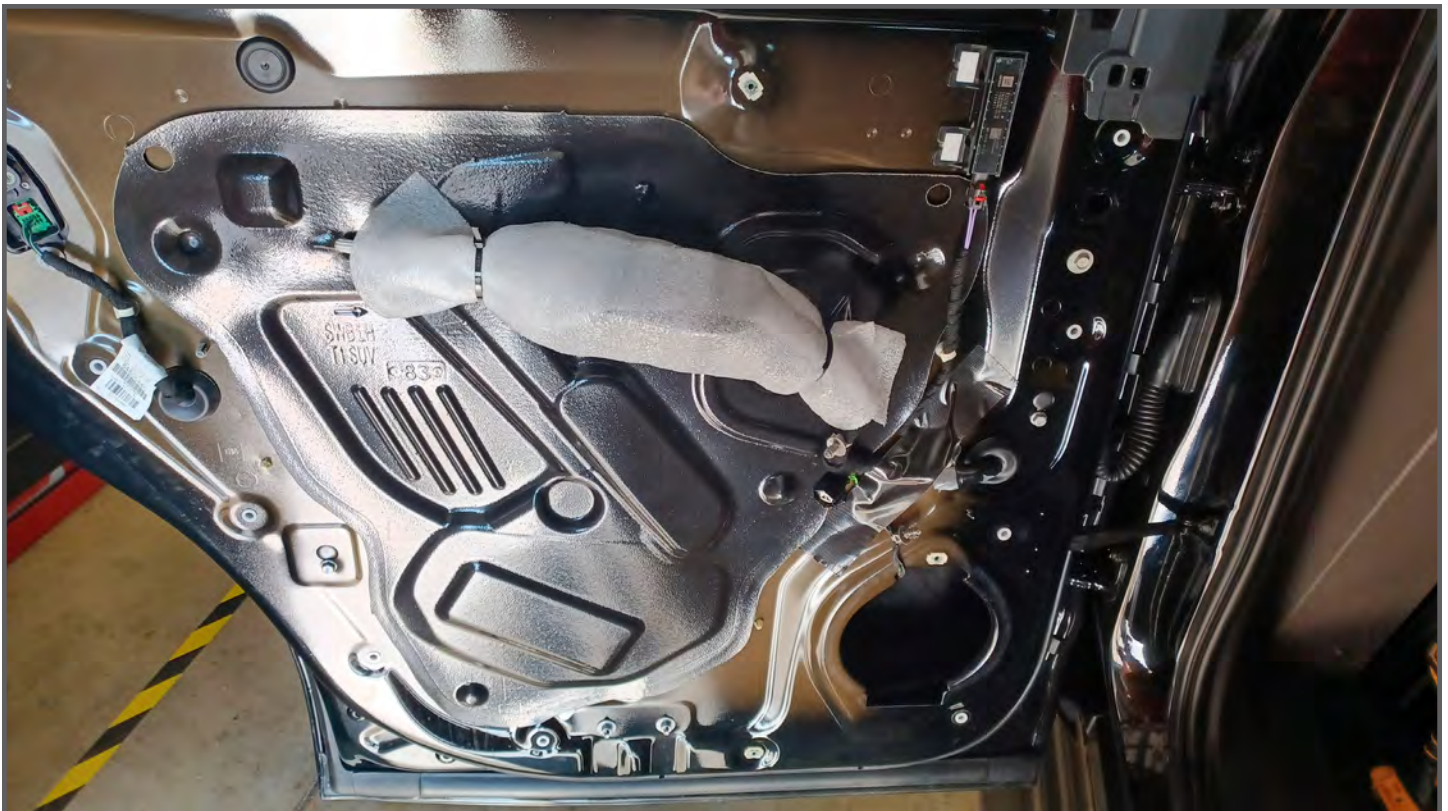


6. Remove the OEM harness from the door panel by unplugging from (3) "circled" locations and (4) press in clips in the "square" location.





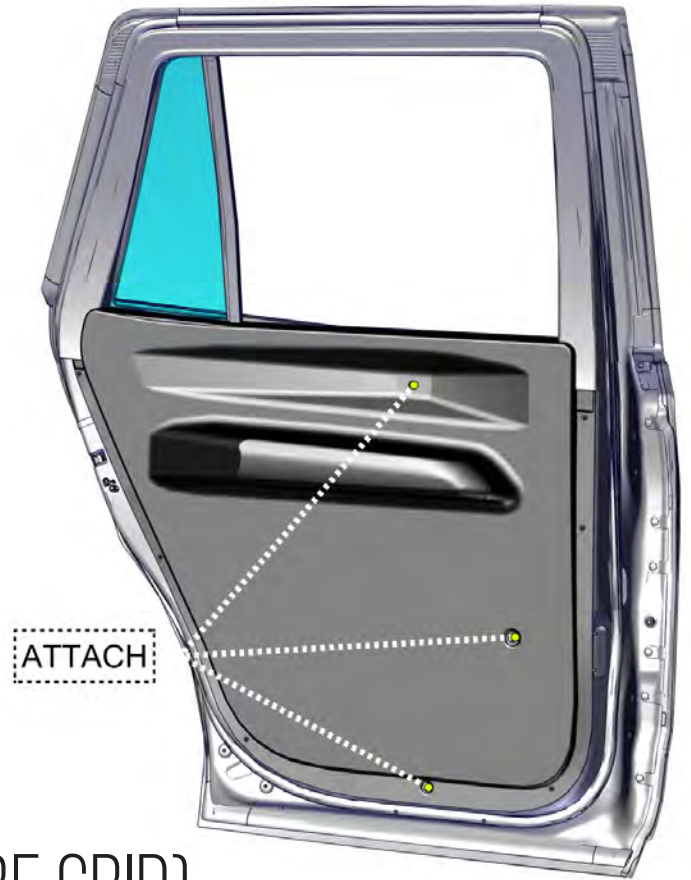
7. Attach the previously removed OEM door panel harness to the window switch and plug back into the main wiring harness.



8. Pull the wiring harness up to the door latch cable, wrap up and secure with provided foam and zip ties. The assembly should rest on top of the OEM arm rest brace.

# ASSEMBLY DOOR PANELS

1. Position the outline of the ABS Door Panel to the shape of the OEM door frame.
2. Use (3) provided (#8 x1.0 Phillips Screws W/Washer) to attach ABS Door Panel to OEM door frame mounting points.
3. Use provided hardware (#8 Phillips Screws) to attach ABS Door Panel to door frame.



# WINDOW ARMOR (SECURE GRID)

## INCLUDES:

- (1) Driver Side Window Armor
- (1) Passenger Side Window Armor

1. Place Secure Grid Window Armor on the door frame.
2. Curve of Secure Grid Window Armor should be away from prisoner area.
3. There are holes around the perimeter of the Secure Grid Window Armor that match the top curve of door frame.
4. Use provided hardware (#8 Phillips Screws) to attach Window Armor to Door Frame.



**If you have questions or need further assistance please call Technical Support: 1.877.455.6886**



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