

DS Rear Window Armor Assembly

## REAR CARGO AREA WINDOW ARMOR INSTALLATION INSTRUCTIONS '16+ FORD PI UTILITY (Secure-Grid)





Rear Hatch Window Armor Assembly



PS Rear Window Armor Assembly



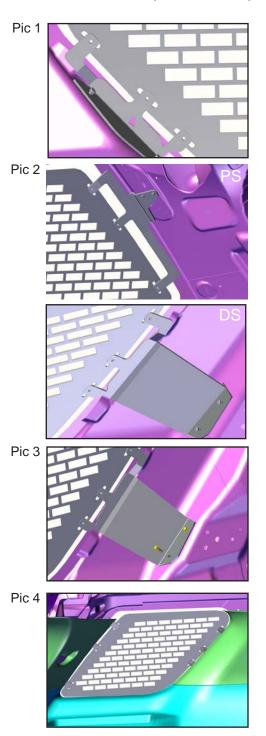
## REAR CARGO AREA WINDOW ARMOR INSTALLATION INSTRUCTIONS '16+ FORD PI UTILITY

(Secure-Grid)

- 1. Unscrew/Remove rear "cargo tie down hooks" located on the left and right side of the trim.
- 2. Remove all OEM trim from the cargo area D/S and P/S.
- Position P/S and D/S Rear Window Armor Assemblies onto C Pillar matching curve of rear Cargo Area Side windows (Pic 1 & Pic 2). Secure into place using provided self tapping screws through bracket holes (Pic 3).
- 4. Re-attach D/S and P/S OEM trim panels and "cargo tie down hooks" (Pic 4).
- 5. Remove pull handle cover from OEM hatch using a small flat screwdriver. Using a 8mm deep socket, remove 2 bolts from pull handle.

## Steps 6 & 7 will be easier with two people

- 6. (See Diagram 1 next page) Position the Rear Hatch Window Armor Assembly onto the OEM rear hatch frame of vehicle. Loosely attach with one screw per each Rear Hatch Lower Bracket (A & B) to the proper location, matching curve of OEM frame, using provided self tapping screws through bracket holes. The swivel movement will make it easier to attach the Rear Window Armor.
- Position Rear Hatch Side Brackets (C & D) half-way in slot position. Pushing in on Rear Hatch Window Armor until Rear Hatch Side Brackets are positioned into center of OEM window frame (see Diagram 1 next page). Secure Rear Hatch Side Brackets (C & D) and Rear Hatch Lower Brackets (A & B) into place with provided self tapping screws.
- 8. Slide Rear Hatch Upper Bracket (E, see Diagram 1 next page) into position onto upper OEM window frame. Make certain the bracket is installed under the third brake light wire loom. Secure to OEM frame using provided self tapping screws.





## REAR CARGO AREA WINDOW ARMOR INSTALLATION INSTRUCTIONS '16+ FORD PI UTILITY

(Secure-Grid)

